



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200



D350-607-041A
Job Sheet 169036-A

000307 ship 16 Jan. 2

Part No: D350-607-041A

Job Qty: 1 ea

Part Name: Heli-Utility-Basket™ (Automatic Lid Opener)



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/29/17

Job Tracking No:

Due Date: 1/15/18

Created By: Mario Poulin

Type: SOLD

Description:

Customer: Heliswiss Iberica SA (CHELI02)

Hangar 4, Lado Norte, Aeropuerto De Sabadell, Barcelona Sabadell, , 08205 Spain ph:011 34 93 720 6090
fx:34-937-100130.

Note: DWG D350-607-1 REV A SHEET 20, DSI9709 REV A IPP RevA: New issue DD verified by:EC IPP RevB: as per dwg revC DD 10.01.18 verified by:EC IPP Rev:C as per ecn10-545 DD 10.04.19 verified by:EC IPP Rev:D 10.10.18 remove D350-607-141 and added individual parts of D350-607-141 in DD verf:JLM IPP REV:E 12.07.24 AS PER ECN 12-603 DD VERF:EC IPP REV:F 13.08.07 UPDATED BOM DD VERF:JLM IPP REV:G 15.01.06 AS PER DSI9709REV.A DD VERF:JLM

Ship Via:

Bill of Materials

000196

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		1/13/18	0.00	0.00	Start Up Stores/Pkg-2		M 18-1-31
110	Packaging	1 pcs		1/13/18	0.00	0.00	Packaging1-3		M 18-1-31
120	Small Fab	1 pcs		1/15/18	0.00	1.85	Small Fab-4		M 18-1-31
130	QC	1 pcs		1/15/18	0.00	0.00	QC5		EB
140	Packaging	1 pcs		1/15/18	0.00	0.00	Packaging1-3		Shn
150	QC	1 pcs		1/15/18	0.00	0.00	QC4		
155	DC	1 pcs		1/15/18	0.00	0.00	DC		
160	Packaging	1 pcs		1/15/18	0.00	0.00	Packaging3-1		Smf
170	QC21-FG	1 Ea		1/15/18	0.00	0.00	QC21		Chm 18/01/31

Part Op 120 - Assemble as per Dwg D350-607 / DSI 9473 Seal support gusset seam with white sikaflex-291 Batch:

Descriptions: _____ Expiry date: _____

130 - *****Ensure label for weight capacity is correct*****

155 - Photocopy bluefile & type labels per PPPD350-607-041A CHG002

160 - Identify and pack for shipping as per PPP D350-607-041A Location: _____

JAN 31 2018

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	AN3-16A 5017088	2	66	0	0
	AN310-4 5019389	4	38	0	0
	AN3C11A 5000920	4	42	0	0
	AN3C16A	4	44	0	0
	AN4-7A	2	116	0	0
	AN5-17A 5014156	4	140	0	0
	D2022-101F166531	2	41	0	0
	D2221 5030370	1	0	0	0
	D2258-200 F156728	1	10	0	0
	D2512 5036310	1	0	0	0
	D2530 5018073	1	19	0	0
	D2535 5014107	2	99	0	0

F14 136648.80

F14 137826.80

5035737 → *

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D2537	5018107	2	15	0	0
D2931	F86435-1	2	1,200	0	0
D3953-1	F94730	2	12	0	0
D3953-11	F105464	2	11	0	0
D3953-13	F158003	2	4	0	0
D3953-3	5014257	2	75	0	0
D3953-5	F163484	2	14	0	0
D3953-7	5018925	2	9	0	0
D3953-9	5018883	4	9	0	0
D3969-1	F11720	2	8	0	0
MS20600-AD4W3	5019481	2	177	0	0
MS21042L3	5016501	2	859	0	0
MS21042L4	5016351	2	357	0	0
MS21042L5	5016880	4	192	0	0
MS21043-3	5016882	8	589	0	0
MS24665-2-12		4	146	0	0
NAS1149C0332R	5019380	8	2,502	0	0
NAS1149C0432R	50257424		944	0	0
NAS1149D0463J	5014733	2	6,143	0	0
NAS1149D0563J	5025743	4	925	0	0
NAS1149DN832J		2	1,572	0	0
AN4-12A		1	203	5014151	0
AN4-15A		4	238	502487	0
D2324		1	11	F133356	0
D350-607-241		1	0	5017106	0
MS21042L4		5	357	5016357	0
NAS1149D0463J		10	6,143	5014733	0

5019260 +

F1136344 +
F125044

PI 137 587-15
140-Packaging

Part Specifications

Specifications could not be found.

Plex 11/29/17 1:37 PM dart.poulin.mario

169636-A
350-607-411A

DART
AEROSPACE
S037312

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Heli – Utility – Basket (Automatic Lid Opener)

PART NO: D350 – 607 – 041A

Original Serial #: S037312

Revision:

Operation: Start up Operation 01/31/18

Change No: CHG002

Job No: 169036 – A



Dart Aerospace Ltd.
1270 Aberdeen St
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Master Unit 000307

Tel (613) 632-5200

Containers on Master Unit 000307				
Serial No	Part No	Customer Part No	Status	Quantity
S037375	AN3-14A		Allocated	0
S037374	AN3-16A		Allocated	0
S037372	AN310-4		Allocated	0
S037371	AN310C4		Allocated	0
S037370	AN4-12		Allocated	0
S037419	AN4-12A	AN4-12A	Allocated	1
S037418	AN4-15A	AN4-15A	Allocated	4
S037369	AN5-17A		Allocated	0
S037416	D2324	D2324	Allocated	1
S037368	D2530		Allocated	0
S037360	D2535	D2535	Allocated	0
S037359	D2537	D2537	Allocated	0
S017706	D350-607-241	D350-607-241	Allocated	1
S037358	D3917-3		Allocated	0
S037365	D3953-17		Allocated	0
S037356	D3953-19		Allocated	0
S037355	D3953-21		Allocated	0
S037353	D3953-3	D3953-3	Allocated	0
S037366	D3953-7		Allocated	0
S037351	D3953-9		Allocated	0
S037349	D3969-3	D3969-3	Allocated	0
S037348	MS21042L3	MS21042L3	Allocated	6
S037450	MS21042L4	MS21042L4	Allocated	5
S037347	MS21042L5	MS21042L5	Allocated	0
S037346	MS24665-151		Allocated	0
S037345	MS24665-300		Allocated	0
S037343	NAS1149C0432R		Allocated	2
S037453	NAS1149D0463J	NAS1149D0463J	Allocated	10
S037342	NAS1149F0332P		Allocated	8
S037340	NAS1149F0432P		Allocated	4
S037339	NAS1149F0563P		Allocated	0

NAS1149D0463J

5036678